

## **Material Data Sheet**

## PTFE-N

PTFE-N is a virgin PTFE (Polytetrafluorethylene) commonly referred to as Teflon or F4 in white color. The material has outstanding chemical properties and the lowest coefficient of friction of any solid material. The wide range of temperature (-180°C to +260°C) and the mechanical properties make PN1000 a universally usable material for a wide range of applications.

| Physical properties                           |             |                 |                   |
|---|-------------|-----------------|-------------------|
| Density(Specific Gravity)                     | ASTM D-792  | g/cm3 (gm / cc) | 2.10 - 2.20       |
| Water Absorption(Max.)                        | ASTM D-570  | %               | <0.01             |
| Flammability                                  |             | -               | V-0               |
| Mechanical properties                         |             |                 |                   |
| Tensile Strength                              | ASTM D-4894 | mpa             | 30                |
| Elongation of Break                           | ASTM D-638  | %               | 250 - 400         |
| Compressive strength                          | ASTM D-695  | psi             | 3500              |
| Flexural Strength                             | D790        | psi             | no break          |
| Flexural Modulus                              | D790        | psi             | 72,000            |
| Impact Strength                               | D256        | J/cm            | 1.4-1.5           |
| Hardness                                      | ASTM D-2240 | Shore D         | 58 – 62           |
| Deformation under load (24 h 13.7 N/mm2 23°C) | ASTM D621   | %               | ≤17               |
| Coefficient of Friction                       |             | <u> </u>        |                   |
| @Dynamic P-7 kg/cm <sup>2</sup> V-0.5         | ASTM-D-1894 |                 | 0.04-0.06         |
| @Static P-35 kg/cm <sup>2</sup>               |             |                 | 0.05-0.08         |
| Ball hardness                                 |             | mpa             | 30                |
| Thermal properties                            |             |                 |                   |
| Service temperature (long term)               | ASTM D-648  | °C              | -180 to + 260     |
| Linear thermal expansion coefficient          |             | •               | •                 |
| @30 - 150°C                                   | ASTM D-696  | %               | 1.5               |
| @30 - 200°C                                   |             |                 | 2.4               |
| @30 - 250°C                                   |             |                 | 3.4               |
| Electrical properties                         |             |                 |                   |
| Dielectric strength                           | ASTM D-149  | Kv/mm           | ≥30               |
| Surface Resistivity                           | ASTM D-258  | ohm             | >10 <sup>15</sup> |
| Volume Resistivity                            | ASTM D-257  | ohm cm          | >10 <sup>18</sup> |
| Chemical properties                           | •           |                 |                   |
| Chemical Resistance (Max.)                    |             |                 |                   |
| @Permeability                                 | ASTM D-543  | %               | 0.01              |
| @Dissolution                                  |             |                 | 0.01              |
| NOTE:   | 1           | 1               | l .               |

## NOTE

<sup>\*</sup>The data stated above are typical values intended for reference and comparison purposes only.

<sup>\*</sup>The data should not be used as a basis for design specifications or quality control.

<sup>\*</sup>The information is provided as a guide to the best of our knowledge and given without obligation or liability.

<sup>\*</sup>Testing under individual application circumstances is recommended.